The Role of Inorganic Chemistry in the Development of Radiometal Agents for Cancer Therapy

MARY JANE HEEG AND SILVIA S. JURISSON*

Departments of Chemistry, Wayne State University, Detroit, Michigan 48202, and University of Missouri, Columbia, Missouri 65211

Received January 13, 1998

Introduction

The utility of radiation in the destruction of cancerous tissues has been recognized since its discovery, and radiation has been used in experimentation since the time of Curie. Wide-field radiation via an external source has been shown to have undesirable characteristics: it is difficult to control the radiation dose to the tumor, healthy background tissues are exposed to unacceptable irradiation doses, and radiation results in depressed immunity and an increase in the incidence of leukemias and secondary cancers. The conceptually clean approach is to deliver the radiation selectively and intensively only to the malignancy, and to this end internal radiation from radioisotopes has been employed in cancer therapy since radioistopes became available.

Historically, the most frequently used radioisotope for therapy has been ¹³¹I for thyroid disorders.^{3,4} The success of this isotope rests upon the simple biological fact that the thyroid possesses a great affinity for ionic iodine. Likewise, the treatment of painful bone metastases with ³²P and ⁸⁹Sr is related to the affinity of bone material for phosphates and for the Ca²⁺ congener, respectively. It is unreasonable to expect that very many cancers can be targeted via such elementary chemistry, and a more sophisticated biochemical approach continues to evolve. Recent advances in molecular biology and genetic engineering are contributing to our ability to target individual

Mary Jane Heeg was born in Cincinnati, Ohio, in 1952 and has been the staff crystallographer at Wayne State University since 1985. She received her degrees from the University of Cincinnati (B.S., 1974; Ph.D. 1978), held postdoctoral positions at Ohio State University, the University of Cincinnati, and Wayne State University, and has been the staff crystallographer at the University of Oklahoma.

Silvia Jurisson was born in Elmer, New Jersey, in 1956. She received a B.S. from the University of Delaware (1978) and a Ph.D. in inorganic chemistry from the University of Cincinnati (1982) and held postdoctoral appointments at the University of New South Wales, the Australian National, and the University of Missouri. In 1986, she took a position in the Radiopharmaceutical Research Group at E. R. Squibb & Sons and advanced to the level of Senior Research Scientist at Bristol-Myers Squibb in 1989. In 1991 she joined the faculty of the Chemistry Department at the University of Missouri in Columbia. She is currently Associate Professor of Chemistry and Research Scientist at the Missouri University Research Reactor (MURR).

cancer cells on the basis of specific receptors, metabolic pathways, and perhaps an actual genetic DNA sequence. The proliferation of the numbers and kinds of radiometals available to the clinician is also providing choices of exact physical properties for the maximum effect depending upon the type, size, and location of the tissue targeted.

Radiometals provide a wider range of nuclear properties than nonmetals, and they exhibit diverse chemistry, which makes them unique among pharmaceuticals. The coordination chemistry of the metals must be satisfied to allow for their successful incorporation into a pharmaceutical. The kinetic reactivity of metal—ligand complexes is an important consideration, and redox reactions may well lie in the biologically accessible range. A number of reviews covering various topics of radiopharmaceutical chemistry have been published, and the reader is referred to them for more information on available radionuclides, ^{5–7} radioimmunodiagnosis/therapy, ^{8–11} bifunctional chelating agents, ^{12–14} and radiopharmaceuticals. ^{15–17} This Account is concerned with the chemical and physical properties underlying the use of radiometals in cancer therapy.

Strategies in Biologically Targeted Radiotherapy

Specificity is the paramount goal in radionuclide therapy (RNT) because with specificity comes safety and efficacy. The strategy in biologically targeted therapy is to chemically package the radionuclide (RN) to take advantage of metabolic pathways or tumor characteristics so that the RN is localized in the target organ or tissue while the nuclear energy is discharged with minimal exposure to healthy tissue. The concentration differential of the therapeutic radiopharmaceutical must be orders of magnitude between target and nontarget tissues. Radiation doses of 4000-6000 rads are desirable in the target tissue, while only a few tens of radiation units can be functionally tolerated by some radiosensitive tissues. 18 The short range of the emitted particles (α , β^- , Auger e^-) in tissues makes them very damaging over the range in which their decay energy is deposited.

The mode of targeting to active sites centers around the exploitation of any idiosyncratic biochemical characteristic of the tumor. For some years, the antibody—antigen relationship has been explored to facilitate the binding of the RN onto the surface membrane of the specific target cells. Monoclonal antibodies (Mabs) and their fragments (i.e., Fab, F(ab')₂, etc.) can be radiolabeled and, as such, are used in diagnosis and show promise in therapy.

More recently, radiolabeled peptides have been used to show that perhaps only the amino acid sequence actually involved in binding to the receptor is essential for achieving tumor uptake. ¹¹¹In-radiolabeled Octreotide (Octreoscan, Mallinckrodt Medical, Inc.), which is used to image somatostatin positive tumors, is a prime example

 $[\]ensuremath{^{*}}$ To whom correspondence should be addressed at the University of Missouri.

FIGURE 1. Diagrams of ligands suggested as potential linkers between radiometals and monoclonal antibodies. Many different modifications of the basic DTPA, DOTA, TETA, and NOTA structures have been reported.

of this.¹⁹ Octreotide is an eight amino acid somatostatin analogue which contains the four essential amino acids (Phe-D-Trp-Lys-Thr) for receptor binding.²⁰ Incorporation of D-amino acids at key sites and at a C-terminal alcohol makes this synthetic peptide analogue more stable in vivo than its naturally occurring counterpart, somatostatin.²¹

Advances in tumor biology have demonstrated metabolic pathways to deliver the nuclide within the cell cytoplasm through internalization mechanisms. Some classes of tumors have been shown to overexpress certain receptors, such as those for the epidermal growth factor,²² and whenever these substances can be radiolabeled and introduced to the system, they have the potential to become the lethal magic bullet by working inside the cell.

Isotope Selection and Nuclear Properties

Optimally, radionuclides are chosen for a specific application on the basis of physical and chemical properties^{23–28} such that (i) their decay mode and emitted energy are matched to the delivery site (e.g., the surface of the cell, within the cell cytoplasm, or within the nucleus), (ii) their half-life and chemical properties are complementary to the biological processing (i.e., similar to the biological half-life of the radiolabeled molecule), and (iii) production methods can yield the RN at the necessary level of specific activity and RN purity.

There are three types of nuclide decay modes being considered in RNT: α , β^- , and Auger/Coster–Kronig electron emitters. In practice, only β^- -emitting nuclides are in routine clinical use, and they continue to be the main focus of investigations. Alpha particle (211 At, 212 Bi,

and ²¹³Bi) and Auger emission therapy are currently at an earlier stage of development, but significant advances are being made. ^{29,30}

Radiometals as Therapeutic Agents

Approved Therapeutic Skeletal Agents. There are three radiometallic pharmaceuticals in clinical use, all for the palliation of bone metastases: ⁸⁹SrCl₂, ¹⁸⁶Re-HEDP, and ¹⁵³Sm-EDTMP. All three have been reported to exhibit similar response rates (up to 80%) and minimal side effects. An excellent review details the chemistry of these skeletal agents.³¹

 $^{89} \rm Sr$ is administered in its ionic (2+ oxidation state) form as the chloride salt. It is a pure β^- emitter ($\beta_{\rm max}=1.46$ MeV, high-energy β^-), with no accompanying γ radiation. $^{89} \rm Sr$ exhibits the longest half-life (50 days) of any therapeutically considered RN. However, tracer studies have shown that $^{89} \rm Sr$ remains associated with osteosarcoma sites for at least 100 days after deposition, while biological turnover washes out the RN from normal bone, so that the RN is positioned for efficient irradiation for much of its lifetime. 32

 $^{153}\mathrm{Sm\text{-}EDTMP}$ is prepared by adding $^{153}\mathrm{SmCl_3}$ in HCl to a lyophilized kit formulation of ethylenediaminetetramethylenephosphonic acid (EDTMP, Figure 1) in base. The EDTMP coordinates to $\mathrm{Sm^{3+}}$ through two amine nitrogens and four phosphonate oxygens; three waters are believed to fill the remaining coordination sites about the $\mathrm{Sm^{3+}}$ center. 33 The radiopharmaceutical localizes on the bone surface because of the high affinity of phosphonates for $\mathrm{Ca^{2+}}$, and the $^{153}\mathrm{Sm}$ is deposited on the bone as the

stable phosphonate or hydroxide with no appreciable wash off, although the mechanism of bone retention is not known at this time. $^{153}\mathrm{Sm}$ emits a β^- particle ($\beta^-{}_{\mathrm{max}}=0.80$ MeV, medium energy β^- , 47 h half-life) accompanied by γ radiation (103 keV) suitable for scintigraphic imaging to monitor the biodistribution of the RN. The short half-life allows repeat dosing, and meaningful pain relief has been reported after a second administration. 34,35

¹⁸⁶Re-HEDP was developed as a group VIIB analogue to the diagnostic agent 99mTc-HEDP, which is used for bone imaging.³⁶ ¹⁸⁶Re emits a β^- particle ($\beta^-_{\text{max}} = 1.07$ MeV, medium energy β^-) accompanied by γ radiation (137) keV) with a half-life of 3.8 days.³⁷ The γ radiation can be used for scintigraphic imaging but makes patient isolation necessary. The ¹⁸⁶Re-HEDP agent is sold ready to inject. It is prepared by stannous reduction of perrhenate (186ReO₄⁻) in the presence of excess hydroxyethylenediphosphonic acid (HEDP, Figure 1), stabilizers, and heat.³⁸ The oxidation state of the rhenium metal is generally assumed to be 4+, although HPLC analysis of prepared solutions of ¹⁸⁶Re-HEDP indicates the presence of a mixture of products in dynamic equilibrium. This mixture is believed to contain oligomeric and polymeric species in which the phosphonate oxygens are coordinated to the Re, and EXAFS analyses support this conclusion.³⁹ Diphosphonate ligands tend to bridge metal ions in multinuclear arrays and have an affinity for Ca²⁺ ions. 40 The HEDP ligand could bridge the RN to a Ca2+ face of hydroxyapatite on growing bone surfaces, and this has been the suggested mode of binding. The agent is sometimes referred to as ¹⁸⁶Re-Sn-HEDP because Sn(IV) (produced during the stannous reduction) may be present in the polymeric mixtures (cf. the ^{99m}Tc agent⁴¹).

Radioimmunotherapy (Radiolabeled Antibodies). The successful use of radiolabeled antibodies in routine cancer therapy is more promise than reality at this time. Radioimmunotherapy (RIT) involves the systematic administration of a RN linked to a Mab or fragment, which targets a tumor antigen. As early as the 1940s, Pressman showed that radiolabeled polyclonal antibodies could be generated against antigen-containing rat tumors. 42 The surge in RIT research came after 1975 with the development of a process to produce Mabs as uniform reagents. 43 Hundreds of antibodies have been identified, and their use as labeled reagents in diagnostic scintigraphy has been much more successful than their use as therapeutic agents. To date, the main clinical application for RIT is in the treatment of non-Hodgkin's B-cell lymphoma^{44,45} using ¹³¹I (8 days, 0.61 MeV β^- , 364.5 keV γ)- or ⁹⁰Y (2.67 d, 2.3 MeV β^-)labeled Mabs. Successful trials utilizing 90Y in these lymphoma treatments have employed isothiocyanatobenzyl-DTPA (vide infra) as the chelator linking the nuclide to the antibody.⁴⁶

The use of RIT in solid tumors has shown disappointing results, the most serious problem being that of low tumor uptake. Problems associated with RIT to be solved by the molecular biologist include the failure to find unique tumor cell epitopes, low uptake and retention of the Mab or fragment by the tumor, limited penetration of the

antibody into the tumor and heterogeneity of uptake, the production of human antimouse antibodies (HAMA) which hampers repeat dosing, and bone marrow toxicity at therapeutic doses.^{22,37,47} Local targeting, such as intracavity introduction of the RIT agent, circumvents some of these problems, and there are strategies in place for bone marrow transplants and treatments to preserve the marrow viability.⁴⁸ Further, the use of humanized antibodies should eventually overcome the problem of HAMA response.

Pretargeting techniques⁴⁹ in RIT appear to successfully circumvent the slow pharmacokinetics which limits radiation dosage. Pretargeting indirectly labels the Mabs after the antibody has reached maximum tumor concentration and been cleared from the circulatory system. Typically, a pair of mutually high affinity molecules, such as avidin/biotin ($K_a \approx 10^{15}$) are utilized as intermediaries in a multistep process.⁵⁰ The final step in this process is the injection of a radiolabeled biotin (a low-molecular-weight water-soluble molecule) which delivers high doses of the radionuclide to the target–Mabs–biotin–avidin sites and clears rapidly (due to its low molecular weight) from normal tissues.

Radiolabeled Peptides. Abbreviated versions of native antibodies which retain the receptor binding site are being developed as alternative targeting agents.¹⁶ These smaller peptide sequences often have a higher affinity for their receptors than do proteins and are involved in fundamental cellular processes. Their low molecular weight provides a facile synthesis and a fast in vivo blood clearance. When these peptides are prepared containing D-amino acids, they are less prone to degradation by pepsidases, thus increasing their in vivo half-life. Peptide analogues of the hormone somatostatin, such as octreotide and RC-160, have been the most extensively studied. Octreotide can be directly labeled with $^{99\mathrm{m}}\mathrm{Tc}$ (6 h, 140 keV γ), presumably via reduced disulfide (S-S) bonds in the residues,⁵¹ or labeled with ¹¹¹In (2.8 d, 245 keV and 171 keV γ) via an introduced DTPA (vide infra) linkage for tumor imaging. 90Y-Labeled DOTA-octreotide is being investigated as a therapeutic agent.⁵² RC-160 is another synthetic peptide (cyclic D-Phe-Cys-Tyr-D-Trp-Lys-Val-Cys-Trp-NH₂) that can be directly labeled with ¹⁸⁸Re (17 h, 2.1 MeV β^- , 155 keV γ), presumably through cysteine sulfhydryls and backbone amide nitrogens, for radiotherapy and can be formulated as a lyophilized labeling kit.⁵³ Preclinical reports of ¹⁸⁸Re-RC-160 with human tumor cells in mice are encouraging.54

Similarly, peptide analogues of bombesin are antagonistic growth factors in human lung carcinoma and in neuroendocrine tumors, overexpressing the gastrin releasing peptide (GRP) receptors. These peptide analogues have been labeled with $^{105} RhS_4~(S_4=1,5,9,13\mbox{-tetrathiacyclootadecane})^{55}$ and $^{188} Re\mbox{-trisuccin}^{56}$ for in vitro targeting experiments.

Radiometals. In general, desirable RN characteristics for RIT are high specific activity, low γ emission, high LET (linear energy transfer) or LET-like emissions, a decay half-life matched to the biological half-life of residence time

at the target, and particle ranges compatible with the deposition site of the complex. The high specific activity requirement involves maximizing the radioactivity/mass of the biomolecule and not just ensuring a "no-carrier added" radionuclide preparation. All Mabs or peptides present compete for a limited number of binding sites on the tumor surface, but only those containing a RN administer a therapeutic dose. Many radiometals are under investigation for therapeutic applications, most notably the Auger emitter 67 Ga (3.3 d, 93.3 keV γ), α particle emitters 211 At (7.2 h, 5.9 MeV α), 212 Bi (1 h, 6.1 MeV α), and ²¹³Bi (45.6 m, 5.9 MeV α), and β^- particle emitters 90 Y, $^{186/188}$ Re, 153 Sm, 177 Lu (6.7 d, 0.5 MeV β^- , 208 keV γ), ⁶⁷Cu (2.6 d, 0.58 MeV β^- , 185 keV γ), ¹⁰⁵Rh (36 h, 0.57 MeV β^- , 319 keV γ), ⁴⁷Sc (3.3 d, 0.6 MeV β^- , 159 keV γ), and ¹⁰⁹Pd (13.5 h, 1.0 MeV β⁻, 88 keV γ).

Chelates for Radiometals. The incorporation of the radiometal into the targeting molecule generally involves the use of a chelate (specific to the particular metal) and a linker group to covalently attach the chelate to the biomolecule. This has been termed the bifunctional chelate approach. Incorporation of the radiometal directly into the biomolecule, using the coordinating groups present on the biomolecule, has also been investigated with some success. Direct labeling of the RN to the reduced disulfide linkages in the Mab without the intervention of a linker molecule has been acomplished for 99mTc in diagnostic applications, and similar labeling techniques for ¹⁸⁸Re have been reported.⁵⁷ Incorporation of the Tc or Re into the disulfide bond (between reduced disulfide sulfhydryls) of cyclic peptides has shown promise for α -melanotropin-stimulating hormone (α -MSH) analogues targeting melanoma.⁵⁸ In this case, three cysteine sulfhydryls and a cysteine amide nitrogen make up the basal plane of the monooxo M(V) species. Usually, however, a small molecule is chosen to create a stable metal complex and act as a tether between the RN and biomolecule (Mab, Fab, etc.).14

The requirement for high kinetic stability of the metal complex is often achieved through the use of multidentate chelate ligands with a functionalized arm for covalent bonding to some part of the Mab (often through a modified amino group of lysine). The design of useful chelates is dependent on the coordination requirements of the specific radiometal and the kinetic stability of the resultant complex. Diethylenetriaminepentaacetic acid (DTPA) and 1,4,7,10-tetraazacyclododecanetetraacetic acid (DOTA) (Figure 1) are two suitable bifunctional chelates for 3+ metal ions, including the various radiolanthanides. DTPA is an effective chelating ligand for ions such as 90Y, ¹⁵³Sm,⁵⁹ and ²¹²Bi,⁶⁰ coordinating through three amine nitrogen and five carboxylate oxygen atoms, and has the advantage that it already possesses pendant carboxylic acid groups for linking to the protein without derivatization. When DTPA is used as a bifunctional chelate through one of its pendant carboxylate groups, one less coordination site is available for chelating the radiometal. DTPA is also the linker used for ¹¹¹In-Octreotide (vide supra). There have been suspicions that Y is sometimes released

from the DTPA chelate in vivo on the basis of observed bone uptake in human trials; however, retention of Y can be improved by the introduction of methyl groups to the DTPA backbone.⁶¹ An alternative chelate used with Y has been p-nitrobenzyl-DOTA (Figure 1). The nitro group is reduced and acylated with bromoacetyl bromide prior to attachment to the protein.⁶² Demetalation in vivo was also observed when Bi was conjugated through DTPA and its derivatives, and it appears that DOTA may also produce a more stable in vivo complex with Bi.63,64 DOTA encapsulates metal ions by coordination through the four amine nitrogens and either three or four carboxylate oxygens, depending on the method of attachment to the biotargeting moiety. However, the slow kinetics of formation of DOTA complexes relative to DTPA complexes pose a problem. Similarly, 2-(p-isothiocyanatobenzyl)-6-methyl-DTPA has demonstrated superior stability with ¹⁵³Sm with one specific Mab relative to the nonmodified DTPA.⁶⁵

^{186/188}Re, in the oxidation state 5+, can be stably chelated to tetradentate N₂S₂ or N₃S ligands analogous to the renal imaging agent⁶⁶ [99mTc(O)MAG₃]⁻ (MAG₃ = mercaptoacetyltriglycine, Figure 2). A sulfhydryl group and three amide groups form the basal plane of the monooxo Tc(V) complex. Activation of the chelate to become a linker molecule is achieved by esterification of a carboxylic group on a pendant arm to include a potential leaving group (often pentafluorophenol). Conjugation to the protein-NH₂ moiety produces [Re(O)N₂S₂]-CH₂CH₂C(= O)NH-protein. Figure 2 shows the esterified N₂S₂ and N₃S ligands. Phase I clinical trials of ¹⁸⁶Re immunoconjugates thusly linked have been reported.⁶⁷⁻⁶⁹ Although ligands with thiol groups form kinetically inert complexes with both Tc(V) and Re(V), the resultant complexes tend to be quite lipophilic, and significant liver clearance (as opposed to the more efficient renal clearance) has been observed with radiolabeled peptides and Mabs using these chelates. 70 The liver/hepatobiliary clearance is much more of a problem with the Re-labeled species because of the dose to the radiation-sensitive intestines. Lower oxidation state Re complexes would give the necessary kinetic stability while allowing more hydrophilic ligands to be used as bifunctional chelates. The work of Schubiger's group with Re(I) tricarbonyl complexes is an example of this.⁷¹

Copper macrocyclic coordination chemistry has been well-explored, and it was natural to immobilize 67Cu2+ within aza-cyclo ligands, for example, DOTA, p-bromoacetamidobenzoyl-TETA (Figure 1, TETA = 1,4,8,11-tetraazacyclotetradecane-N,N,N',N"-tetraacetic acid),72 and p-nitrobenzyl-NOTA (Figure 1, NOTA = 1,4,7-triazacyclononanetriacetic acid), 73 for linking onto Mabs. Ring size can be adjusted through the backbone in these azamacrocycles to maximize metal complex stability, and the acetate arms lock the metal in place by filling the remaining two coordination sites about the Cu. In a comparative study of 64/67Cu-labeled Mabs and Mabs fragments, it was demonstrated that variations in the azamacrocyclic chelate linker profoundly impact the liver and kidney accumulation due to the influence of the chelate on the charge and lipophilicity. 74-76 These results underscore the

FIGURE 2. (a) Renal imaging agent [99mTcO(MAG)₃)]⁻. (b) Re=O bound to the esterified "MAG3"-like ligand, which has been modified to contain pendant leaving groups for conjugation to monoclonal antibodies. (c) Re=O bound to the similarly modified "DADS"-like ligand.

importance of the development of new bifunctional chelate linker molecules with desirable clearance characteristics.

Rhodium-105 is an attractive β^- -emitting RN for therapy, with an inert kinetic reactivity from the low-spin d⁶ configuration of Rh(III) that makes it advantageous over ⁹⁰Y, for example. Theoretically, then, transchelation or migration of the Rh label would be minimal. However, the same inert quality that is desirable in a pharmaceutical makes syntheses difficult, and often stringent conditions are necessary to produce the Rh chelate complex with amine and oxime ligands. ^{77,78} New approaches to building a Rh chelator for linking include the use of high-affinity tetrathioether ligands to form octahedral complexes ([RhCl₂-

(S₄)]⁺).⁷⁹ Coupled with preparative solutions of 10% ethanol, small amounts of Rh(III) are reduced to Rh(I), which is more chemically labile with respect to substitution, and then atmospheric oxygen is used to reoxidize the label.⁸⁰ These milder conditions are more amenable to the short half-life of ¹⁰⁵Rh (36 h) and illustrate how the chelate design and syntheses must be tailored to the specific chemistry of the label.

Future Directions

All of the targeted radiotherapy strategies outlined herein represent works in progress. No clear-cut best strategy has thus far emerged, creating a plethora of possibilities to be investigated. Advances in molecular biology and genetic engineering will continue to allow more sophistocated means of targeting various diseases, and this is where the ground-breaking research is likely to occur. However, the fine-tuning support roles of the chemist and biochemist are likely to make the difference between a methodology which is safe and efficacious and one which is merely experimental.

The expertise of the inorganic chemist is especially important to the development and identification of new chelates which address the problems of complex formation kinetics and substitution lability. Obviously, the ideal chelate has the properties of facile complex formation and substitution inertness of the resultant radiometal complex. Unfortunately, these two properties do not go hand-in-hand, and a balance must be struck (e.g., DTPA vs DOTA).

The charge and lipophilicity of the radiometal chelate complex affects the clearance path of the molecule and is a relationship to be further explored. By using various Cu(II) chelates, Anderson et al. showed that accumulation and retention of the radiolabeled complexes was increased by higher lipophilicity and/or positive charge of the compounds. The compounds are often metabolized to the radiometal chelate plus the first amino acid beyond the bifunctional chelate, this must be taken into account when designing new radiometal chelates.

References

- (1) Cleaves, M. A. Radium Therapy. *Med. Rec.* **1903**, *64*, 601
- (2) Brady, L. W.; Micaily, B.; Miyamoto, C. T.; Heilmann, H.-P.; Montemaggi, P. Innovations in Brachytherapy in Gynecologic Oncology. *Cancer* 1995, 76, 2143– 2151.
- (3) Becker, D. V.; Sawin, C. T. Radioiodine and Thyroid Disease: The Beginning *Semin. Nucl. Med.* **1996**, *26*, 155–164.
- (4) Kusakabe, K.; Maki, M. Radionuclide Therapy of Thyroid Disease—Radioactive Iodine Therapy. Kaku Igaku [Jpn. J. Nucl. Med.] 1993, 30, 813–819.
- (5) Volkert, W. A.; Goeckler, W. F.; Ehrhardt, G. J.; Ketring, A. R. Therapeutic Radionuclides: Production and Decay Property Considerations. *J. Nucl. Med.* 1991, 32, 174–185.
- (6) Troutner, D. E. Chemical and Physical Properties of Radionuclides. *Nucl. Med. Biol.* 1987, 14, 171– 176.

- (7) Srivastava, S. C.; Mease, R. C. Progress in Research on Ligands, Nuclides and Techniques for Labelling Monoclonal Antibodies. *Nucl. Med. Biol.* 1991, 18, 589–603.
- (8) Hnatowich, D. J. Antibody Labelling, Problems and Promises. *Nucl. Med. Biol.* **1990**, *17*, 49–55.
- (9) Goldenberg, D. M. Future Role of Radiolabelled Monoclonal Antibodies in Oncological Diagnosis and Therapy. Sem. Nucl. Med. 1989, 19, 332–339.
- (10) Woo, D. V.; Markoe, A. M.; Brady, L. W.; Koprowski, C.; Koprowski, H.; Heindel, N. D.; Mattis, J. Monoclonal-Antibodies for Use in Radiotherapy and Diagnosis. *Am. J. Clin. Oncol.* **1988**, *11*, 355–361.
- (11) Parker, D. Tumor Targeting with Radiolabelled Macrocycle-Antibody Conjugates. *Chem. Soc. Rev.* **1990**, *19*, 271–291.
- (12) Meares, C. F. Chelating Agents for the Binding of Metal Ions to Antibodies. *Int. J. Rad. Appl. Instrum.*, Part B—Nucl. Med. Biol. 1986, 13, 311–318.
- (13) Liu, Y. F.; Wu, C. C. Radiolabeling of Monoclonal Antibodies with Metal Chelates. *Pure Appl. Chem.* **1991**, *63*, 427–463.
- (14) Schubiger, P. A., Alberto, R.; Smith, A. Vehicles, Chelators and Radionuclides: Choosing the "Building Blocks" of an Effective Therapeutic Radioimmunoconjugate. *Bioconjugate Chem.* 1996, 7, 165– 179
- (15) Jurisson, S.; Berning, D.; Jia, W.; Ma, D. Coordination Compounds in Nuclear Medicine. *Chem. Rev.* **1993**, *93*, 1137–1156.
- (16) Liu, S.; Edwards, D. S.; Barrett, J. A. ^{99m}Tc Labeling of Highly Potent Small Peptides. *Bioconjugate Chem.* **1997**, *8*, 621–636.
- (17) Dilworth, J. R.; Parrott, S. J. The Biomedical Chemistry of Technetium and Rhenium. *Chem. Soc. Rev.* **1998**, *27*, 43–55.
- (18) (a) Soloway, A. H.; Davis, M. A. Survey of Radiopharmaceuticals and Their Current Status. *J. Pharm. Sci.* 1974, 63, 647–665. (b) Feinendegen, L. E. Contributions of Nuclear Medicine to the Therapy of Malignant Tumors. *Strahlenther. Onkol.* 1991, 167, 619–627.
- (19) Krenning, E. P.; Bakker, W. H.; Kooij, P. P. M.; Breeman, W. A. P.; Oei, H. Y.; de Jong, M.; Reubi, J. C.; Visser, T. J.; Bruns, C.; Kwekkeboom, D. J.; Reijs, A. E. M.; van Hagen, P. M.; Koper, J. W.; Lamberts, S. W. J. Somatostatin Receptor Scintigraphy with Indium-111-DTPA-(D)-Phe-1-Octreotide in Man: Metabolism, Dosimetry and Comparison with Iodine-123-Tyr-3-Octreotide. J. Nucl. Med. 1992, 33, 652-658.
- (20) Pless, J.; Bauer, W.; Briner, U.; Doepfner, W.; Marbach, P.; Maurer, R.; Petcher, T. J.; Reubi, J.-C.; Vonderscher J. Chemistry and Pharmacology of SMS 201–995, a Long-Acting Octapeptide Analogue of Somatostatin. Scand. J. Gastroent. 1986, 21 (Suppl. 119), 54–64.
- (21) del Pozo, E.; Neufeld, M.; Schluter, K.; Tortosa, F.; Clarenbach, P.; Bieder, E.; Wendel, L.; Nesch E.; Marbach, P.; Cramer, H.; Kerp, L. Endocrine Profile of a Long-Acting Somatostatin Derivative SMS 201-995. Study in Normal Volunteers Following Subcutaneous Administration. *Acta Endocrinol.* 1986, 111, 433–439.
- (22) Wheldon, T. E. Targeting Radiation to Tumours. *Int. J. Radiat. Biol.* **1994**, *65*, 109–116 and references therein.
- (23) Zweit, J. Radionuclides and Carrier Molecules for Therapy. Phys. Med. Biol. 1996, 41, 1905–1914.
- (24) Saha, G. B. Physics and Radiobiology of Nuclear Medicine; Springer-Verlag: New York, 1993.

- (25) Cole, A. Absorption of 20-eV to 50,000-eV Electron Beams in Air and Plastic. *Radiat. Res.* **1969**, *38*, 7–33.
- (26) Wheldon, T. E.; O'Donoghue, J. A.; Barrett, A.; Michalowski, A. S. The Curability of Tumours of Differing Size by Targeted Radiotherapy Using ¹³¹I or ⁹⁰Y. *Radiother. Oncol.* **1991**, *21*, 91–99.
- (27) Humm, J. L.; Cobb, L. M. Nonuniformity of Tumor Dose in Radioimmunotherapy. *J. Nucl. Med.* **1990**, *31*, 75–83.
- (28) O'Donoghue, J. A.; Wheldon, T. E. Targeted Radiotherapy Using Auger Electron Emitters. *Phys. Med. Biol.* 1996, 41, 1973–1992 and references therein.
- (29) McDevitt, M. R.; Sgouros, G.; Finn, R. D.; Humm, J. L.; Jurcic, J. G.; Larson, S. M.; Scheinberg, D. A. Radioimmunotherapy with Alpha-Emitting Nuclides. Eur. J. Nucl. Med. 1998, 25, 1341–1351.
- (30) Kassis, A. I.; Harapanhalli, R. S.; Adelstein, S. J. Comparison of Strand Breaks in Plasmid DNA After Positional Changes of Auger Electron-Emitting Iodine-125. *Radiat. Res.* 1999, 151, 167–176 and references therein.
- (31) Volkert, W. A.; Deutsch, E. A. Bone-Seeking Radiopharmaceuticals in Cancer Therapy. *Adv. Metals Med.* **1993**, *1*, 115–153.
- (32) Blake, G. M.; Zivanovic, M. A.; McEwan, A. J.; Ackery, D. M. Sr-89 Therapy: Strontium Kinetics in Disseminated Carcinoma of the Prostrate. *Eur. J. Nucl. Med.* **1986**, *12*, 447–454.
- (33) Volkert, W. A.; Simon, J.; Ketring, A. R.; Holmes, R. A.; Lattimer, L. C.; Corwin, L. A. Radiolabeled Phosphonic Acid Chelates: Potential Therapeutic Agents for Treatment of Skeletal Metastases. *Drugs Future* 1989, 14, 799–811.
- (34) Goeckeler, W. F.; Edwards, B.; Volkert, W. A.; Holmes, R. A.; Simon, J.; Wilson D. Skeletal Localization of ¹⁵³Sm Chelates: Potential Therapeutic Bone Agents *J. Nucl. Med.* **1987**, *28*, 495–504.
- (35) Turner, J. H.; Claringbold, P. G. A Phase-II Study of Treatment of Painful Multifocal Skeletal Metastases with Single and Repeated Dose Sm-153 ethylenediaminetetramethylene phosphonate. *Eur. J. Cancer* 1991, 27, 1084–1086.
- (36) Deutsch, E.; Libson, K.; Vanderheyden, J.-L.; Ketring, A. R.; Maxon, H. R. The Chemistry of Rhenium and Technetium as Related to the Use of Isotopes of These Elements in Therapeutic and Diagnostic Nuclear Medicine. *Nucl. Med. Biol.* 1986, 13, 465–477.
- (37) Hoefnagel, C. A. Radionuclide Therapy Revisited. Eur. J. Nucl. Med. 1991, 18, 408–431.
- (38) Pipes, D. W.; Deutsch, E. Rhenium Re-186 Etidronate Injection. Drugs Future 1993, 18, 520-524.
- (39) Elder, R. C.; Yuan, J.; Helmer, B.; Pipes, D.; Deutsch, K.; Deutsch, E. Studies of the Structure and Composition of Rhenium-1,1-hydroxyethylidenediphosphonate (HEDP) Analogues of the Radiotherapeutic agent ¹⁸⁶ReHEDP. *Inorg. Chem.* **1997**, *36*, 3055–3063.
- (40) Jurisson, S.; Benedict, J.; Elder, R. C.; Deutsch, E.; Whittle, R. Calcium Affinity of Coordinated Diphosphonate Ligands. Single-Crystal Structure of [(en)₂Co-(O₂P(OH)CH₂P(OH)O₂)]ClO₄·H₂O. Implications for the Chemistry of Technetium-99m-Diphosphonate Skeletal Imaging Agents. *Inorg. Chem.* 1983, 22, 1332−1338.

- (41) Pinkerton, T. C.; Ferguson, D. L.; Deutsch, E.; Heineman, W. R.; Libson, K. In Vivo Distributions of Some Component Fractions of Tc(NaBH₄)-HEDP Mixtures Separated by Anion Exchange High Performance Liquid Chromatography. Int. J. Appl. Radiat. Isot. 1982, 33, 907–915.
- (42) (a) Pressman, D.; Keighly, G. The Zone of Activity of Antibodies as Determined by the Use of Radioactive Tracers; the Zone of Activity of Nephrotoxic Anti-Kidney Serum. *J. Immunol.* 1948, *59*, 141–146.
 (b) Pressman, D. Radiolabeled Antibodies. *Ann. N.Y. Acad. Sci.* 1957, *69*, 644–650.
- (43) Koehler, G.; Milstein, C. Continuous Culture of Fused Cells Secreting Antibody of Proven Defined Specificity. *Nature* **1975**, *256*, 495–497.
- (44) Kairemo, K. J. A. Radioimmunotherapy of Solid Cancers. *Acta Oncol.* **1996**, *35*, 343–355.
- (45) Wilder, R. B.; DeNardo, G. L.; DeNardo, S. J. Radioimmunotherapy: Recent Results and Future Directions. *J. Clin. Oncol.* **1996**, *14*, 1383–1400.
- (46) White, C. A.; Halpern, S. E.; Parker, B. A.; Miller, R. A.; Hupf, H. B.; Shawler, D. L.; Collins, H. A.; Royston, T. Radioimmunotherapy of Relapsed B—Cell Lymphoma with Yttrium 90 Anti-Idiotype Mnoclonal Antibodies. *Blood* 1996, 87, 3640—3649.
- (47) DeLand, F. H. A Perspective of Monoclonal Antibodies: Past, Present, and Future. *Semin. Nucl. Med.* **1989**, *19*, 158–165.
- (48) Goldenberg, D. M. Future Role of Radiolabeled Monoclonal Antibodies in Oncological Diagnosis and Therapy. Semin. Nucl. Med. 1989, 19, 332–339.
- (49) Goodwin, D. A.; Meares, C. F. Pretargeting General Principles; October 10–12 1996. *Cancer* **1997**, *80*, 2675–2680.
- (50) Paganelli, G.; Magnani, P.; Zito, F.; Villa, E.; Sudati, F.; Lopalco, L.; Rossetti, C.; Malcovati, M.; Chiolerio, F.; Seccamani, E.; Siccardi, A. G.; Fazio, F. Three-Step Monoclonal Antiody Tumor Targeting in Carcinoembryonic Antigen-Positive Patients. *Cancer Res.* 1991, 51, 5960–5966.
- (51) Kolan, H.; Li, J.-H.; Thakur, M. L. Sandostatin Labeled with ^{99m}Tc: *In Vivo* Validity and Comparison with ¹¹¹In-DTPA-Octreotide. *Peptide Res.* **1996**, *9*, 144–150.
- (52) Brockmann, J.; Rosch, F.; Herzog, H.; Muhlensiepen, H.; Kohle, M.; Stolz, B.; Marbach, P.; Muller-Gartner, H. W. Complexation, In Vivo Stability, Blood Clearance and Excretion Kinetics of ⁸⁶Y-DOTA-Tyr³-Octreotide in Baboons. Proceedings of the XII International Symposium on Radiopharmaceutical Chemistry, Uppsala, Sweden, June 15–19, 1997; pp 468–470 (abstract).
- (53) Zamora, P. O.; Marek, M. J.; Knapp, F. F. Preparation of ¹⁸⁸Re-RC-160 Somatostatin Analog: a Peptide for Local/Regional Radiotherapy. *Appl. Radiat. Isot.* **1997**, *48*, 305–309.
- (54) Zamora, P. O.; Bender, H.; Gulhke, S.; Marek, M. J.; Knapp, F. F.; Rhodes, B. A.; Biersack, H. J. Preclinical Experience with Re-188-RC-160, a Radiolabeled Somatostatin Analog for Use in Peptide-Targeted Radiotherapy. *Anticancer Res.* **1997**, *17*, 1803–1808.
- (55) Hoffman, T. J.; Li, N.; Sieckman, G. L.; Volkert, W. A. Uptake and Retention of a Rh-105 Labeled Bombesin Analogue in GRP Receptor Expressing Neoplasms: an in vitro Study. J. Nucl. Med. 1997, 38, 188P-189P (Suppl. S).
- (56) Safavy, A.; Khazaeli, M. B.; Qin, H.; Buchsbaum, D. J. Synthesis of Bombesin Analogues for Radiolabeling with Rhenium-188. *Cancer* 1997, 80, 2354–2359 (Suppl.).

- (57) Griffiths, G. L.; Goldenberg, D. M.; Knapp, F. F.; Callahan, A. P.; Chang, C. H.; Hansen, H. J. Direct Radiolabeling of Monoclonal Antibodies with Generator-Produced Rhenium-188 for Radioimmunotherapy: Labeling and Animal Distribution Studies. *Cancer Res.* **1991**, *51*, 4595–4602.
- (58) Giblin, M. F.; Wang, N.; Hoffman, T. J.; Jurisson, S. S.; Quinn, T. P. Design and Characterization of α-Melanotropin Peptide Analogs Cyclized Through Rhenium and Technetium Metal Coordination. *Proc. Natl. Acad. Sci. U.S.A.* 1998, 95, 12814–12818.
- (59) Boniface, G. R.; Izard, M. E.; Walker, K. Z.; McKay, D. R.; Sorby, P. J.; Turner, H.; Morris, J. G. Labeling of Monoclonal Antibodies with Samarium-153 for Combined Radioimmunoscintigraphy and Radioimmunotherapy. J. Nucl. Med. 1989, 30, 683-691.
- (60) Macklis, R. M.; Kinsey, B. M.; Kassis, A. I.; Ferrara, J. L. M.; Atcher, R. W.; Hines, J. J.; Coleman, C. N.; Adelstein, S. J.; Burakoff, S. J. Radioimmunotherapy with Alpha-Particle-Emitting Immunoconjugates. *Science* 1988, 240, 1024–1026.
- (61) Kozak, R. W.; Raubitschek, A.; Mirzadeh, S.; Brechbiel, M. W.; Junghaus, R.; Gansow, O. A.; Waldmann, T. A. Nature of the Bifunctional Chelating Agent Used for Radioimmunotherapy with Yttrium-90 Monoclonal Antibodies: Critical Factors in Determining in vivo Survival and Organ Toxicity. Cancer Res. 1989, 49, 2639–2644.
- (62) Deshpande, S. V.; DeNardo, S. J.; Kukis, D. L.; Moi, M. K.; McCall, M. J.; DeNardo, G. L.; Meares, C. F. Yttrium-90-Labeled Monoclonal Antibody for Therapy: Labeling by a New Macrocyclic Bifunctional Chelating Agent. J. Nucl. Med. 1990, 31, 473— 479.
- (63) Junghans, R. P.; Dobbs, D.; Brechbiel, M. W.; Mirzadeh, S.; Raubitschek, A. A.; Gansow, O. A.; Waldmann, T. A. Pharmacokinetics and Bioactivity of 1,4,7,10-Tetra-azacyclododecane N,N',N",N"'-Tetraacetic Acid (DOTA)-Bismuth-Conjugated Anti-Tac Antibody for Alpha-Emitter (Bi-212) Therapy. Cancer Res. 1993, 53, 5683–5689.
- (64) Ruegg, C. L.; Anderson-Berg, W. T.; Brechbiel, M. W.; Mirzadeh, S.; Gansow, O. A.; Strand, M. Improved in vivo Stability and Tumor Targeting of Bismuth-Labeled Antibody. Cancer Res. 1990, 50, 4221–4226.
- (65) Izard, M. E.; Boniface, G. R.; Hardiman, K. L.; Brechbiel, M. W.; Gansow, O. A.; Walkers, K. Z. An Improved Method for Labeling Monoclonal Antibodies with Samarium-153: Use of the Bifunctional Chelate 2-(p-Isothiocyanatobenzenzyl)-6-methyldiethylenetriaminepentaacetic Acid. *Bioconjugate Chem.* 1992, 3, 346-350.
- (66) Grummon, G.; Rajagopalan, R.; Palenik, G. J.; Koziol, A. E.; Nosco, D. Synthesis, Characterization and Crystal-Structures of Technetium(V)-oxo Complexes Useful in Nuclear Medicine. 1. Complexes of Mercaptoacetylglycylglycylglycine (MAG₃) and Its Methyl Ester Derivative (MAG₃OMe). *Inorg. Chem.* 1995, 34, 1764–1772.
- (67) Vanderheyden, J.-L.; Rao, T. N.; Kasina, S.; Wester, D.; Su, F.-M.; Fritzberg, A. R. Structural and Biological Equivalence of Technetium and Rhenium Diamide Dithiolate Complexes: Application to Antibody Labeling. In *Technetium and Rhenium in Chemistry and Nuclear Medicine 3*; Nicolini, M., Bandoli, G., Mazzi, U., Eds.; Cortina International: Verona, and Raven Press: New York, 1990; pp 624–629.

- (68) Fritzberg, A. R.; Vanderheyden, J.-L.; Morgan, A. C.; Schroff, R. W.; Abrams, P. G. Rhenium-186/-188 Labeled Antibodies for Radioimmunotherapy. In Technetium and Rhenium in Chemistry and Nuclear Medicine 3; Nicolini, M., Bandoli, G., Mazzi, U., Eds.; Cortina International: Verona, and Raven Press: New York, 1990; pp 615-621.
- (69) Breitz, H. B.; Weiden, P. L.; Vanderheyden, J.-L.; Appelbaum, J. W.; Bjorn, M. J.; Fer, M. F.; Wolf, S. B.; Ratliff, B. A.; Seiler, C. A.; Foisie, D. C.; Fisher, D. R.; Schroff, R. W.; Fritzberg, A. R.; Abrams, P. G. Clinical Experience with Rhenium-186-Labeled Monoclonal Antibodies for Radioimmunotherapy: Results of Phase I Trials. J. Nucl. Med. 1992, 33, 1099–1112.
- (70) O'Neil, J. P.; Carlson, K. E.; Anderson, C. J.; Welch, M. J.; Katzenellbogen, J. A. Progestin Radiopharmaceuticals Labeled with Technetium and Rhenium—Synthesis, Binding-Affinity, and *in vivo* Distribution of a New Progestin N₂S₂-Metal Conjugate. *Bioconjugate Chem.* 1994, 5, 182–193.
- (71) Alberto, R.; Schibli, R.; Abram, U.; Egli, A.; Knapp, F. F.; Schubiger, P. A. Potential of the [M(CO)₃]⁺ Moiety for the Labeling of Biomolecules. *Radiochim. Acta* 1997, 79, 99–103.
- (72) Mausner, L. F.; Srivastava, S. C.; Kolsky, K. L.; Mease, R. C.; Joshi, V.; Meinken, G. E.; Kurczak, S.; Chatal, J. F.; Steplewski, Z. Development and Evaluation of Copper-67 Labeled DOTA and TETA Immunoconjugates for Radioimmunotherapy. *J. Labelled Com*pd. Radiopharm. 1994, 35, 374–376.
- (73) Studer, M.; Meares, C. F. Synthesis of Novel 1,4,7-Triazacyclononane-N,N',N"-triacetic Acid Derivatives Suitable for Protein Labeling. *Bioconjugate Chem.* **1992**, *3*, 337–341.
- (74) Rogers, B. E.; Anderson, C. J.; Connett, J. M.; Guo, L. W.; Edwards, W. B.; Sherman, E. L. C.; Zinn, K. R.; Welch, M. J. Comparison of Four Bifunctional Chelates for Radiolabeling Monoclonal Antibodies with Copper Radioisotopes: Biodistribution and Metabolism. *Bioconjugate Chem.* 1996, 7, 511–522.

- (75) Jones-Wilson, T. M.; Deal, K. A.; Anderson, C. J.; McCarthy, D. W.; Kovacs, Z.; Motekaitis, R. J.; Sherry, A. D.; Martell, A. E.; Welch, M. J. The *in vivo* Behavior of Copper-64-Labeled Azamacrocyclic Complexes. *Nucl. Med. Biol.* 1998, 25, 523-530.
- (76) Anderson, C. J.; Pajeau, T. S.; Edwards, W. B.; Sherman, E. L. C.; Rogers, B. E.; Welch, M. J. *In vitro* and *in vivo* Evaluation of Copper-64-octreotide Complexes. *J. Nucl. Med.* **1995**, *36*, 2315–2325.
- (77) Efe, G. E.; Pillai, M. R. A.; Schlemper, E. O.; Troutner, D. E. Rhodium Complexes of 2 Bidentate Secondary Amine Oxime Ligands and Application to the Labeling of Proteins. *Polyhedron* 1991, 10, 1617–1624.
- (78) Kruper, W. J., Jr.; Pollock, D. K.; Fordyce, W. A.; Fazio, M. J.; Inbasekaram, M. N. Functionalized Polyamine Chelants and Radioactive Rhodium Complexes Thereof for Conjugation to Antibodies. U.S. Patent 4,994,560, Feb 19, 1991.
- (79) Venkatesh, M.; Goswami, N.; Volkert, W. A.; Schlemper, E. O.; Ketring, A. R.; Barnes, C. L.; Jurisson, S. An Rh-105 Complex of Tetrathiacyclohexadecane Diol with Potential for Formulating Bifunctional Chelates. *Nucl. Med. Biol.* **1996**, *23*, 33–40.
- (80) Goswami, N.; Alberto, R.; Barnes, C. L.; Jurisson, S. Rhodium(III) Complexes with Acyclic Tetrathioether Ligands. Effects of Backbone Chain Length on the Conformation of the Rh(III) Complex. *Inorg. Chem.* 1996, 35, 7546-7555.
- (81) Franano, F. N.; Edwards, W. B.; Welch, M. J.; Duncan, J. R. Metabolism of Receptor Targeted ¹¹¹In-DTPA-glycoproteins: Identification of ¹¹¹In-DTPA-ε-Lysine as the Primary Metabolic and Excretory Product. Nucl. Med. Biol. 1994, 21, 1023–1034.

AR980002C